

## Isocrete Fast K-Screed (15–75 mm)

A high early strength, rapid drying, semi-dry screed with proprietary accelerating, water reducing, shrinkage compensation additives.

Standard Fast-K Screed is suitable for most applications while Heavy Duty Fast-K Screed is recommended in heavily trafficked areas. Both can be utilised in bonded, unbonded or floating screed construction.



### Fast Cure & Installation:

Early traffic & installation of moisture sensitive finishes.



### Resistance:

Delivers high abrasion and impact resistance.



### Underfloor Heating:

Can be incorporated in underfloor heating.

## Technical Profile

<b>DENSITY (approx.)</b>		
1,800–2,000 kg/m <sup>3</sup>		
<b>BRE TEST CATEGORY</b>		
BS 8204-1	Category A	
<b>COMPRESSIVE STRENGTH (28 days)</b>		
BS EN 13892-2	>25 N/mm <sup>2</sup> for Standard Fast-K	C25
	>30 N/mm <sup>2</sup> for Heavy Duty Fast-K	C30
<b>SPEED OF CURE*</b>		
	<b>10°C</b>	<b>20°C</b>
Working Time	50 mins	20 mins
Light Foot Traffic	18 hrs	8 hrs
Full Traffic	5 days	3 days
Curing Under Polythene	12 hrs	12 hrs
Drying Time To Receive Finishes - from removal of curing polythene sheet 50mm thickness and 50% RH	14 days	7 days

\*Curing under polythene is based upon the screed having a steel trowelled finish. With the use of a Pan Float Finish it will eliminate the need for curing under polythene. The effect of the Pan Float Finish will be to bring more of the cementitious matrix to the surface of the screed. The effect will be to reduce the amount of shrinkage cracking within the surface of the screed.

These figures are typical properties achieved in laboratory tests at 23°C and 50% Relative Humidity.

## Laboratory Testing\*\*

<b>MOISTURE (CARBIDE TEST)</b>		
1 Day: 3.9 %	4 Days: 2.5 %	7 Days: 2.5 %
<b>COMPRESSIVE STRENGTH (BS EN 13892-2)</b>		
1 Day: 24 N/mm <sup>2</sup>	4 Days: 32.2 N/mm <sup>2</sup>	7 Days: 41.3 N/mm <sup>2</sup>
<b>FLEXURAL STRENGTH (BS EN 13892-2)</b>		
1 Day: 3.91 N/mm <sup>2</sup>	4 Days: 4.84 N/mm <sup>2</sup>	7 Days: 4.81 N/mm <sup>2</sup>

\*\*Laboratory tests using specified mix design for Isocrete Heavy Duty Fast-K Screed with optimum sand source and grading at 23°C and 50% Relative Humidity.

## Model Specification

<b>Product</b>	Isocrete Fast-K Screed (Standard / Heavy Duty)
<b>Finish</b>	15–75 mm

Preparatory work and application in accordance with manufacturer's instructions.

## Products Included In This System

<b>BONDED</b>		
<b>Primer</b>	Polymer 70 primer & grout	M-Bond / M-Bond Extra
<b>Minimum Thickness</b>	Standard 20mm Heavy Duty 40mm	Standard 15mm Heavy duty 30mm
<b>UNBONDED</b>		
<b>DPM</b>	Proprietary bituminous or polythene membrane (min. 1200 gauge for DPM)	
<b>Reinforcement</b>	Isocrete PP Fibres or steel fabric to BS4483 ref. D49	
<b>Minimum Thickness</b>	Standard 40mm Heavy Duty 40mm (60mm for heavy traffic)	
<b>FLOATING</b>		
<b>Insulation board or void former</b>	Proprietary materials	
<b>Reinforcement</b>	Isocrete PP Fibres or steel fabric to BS4483 ref. D49	
<b>Minimum Thickness</b>	Generally 75mm but can be less (40mm) on 5mm acoustic insulation	
Isocrete Standard & Heavy Duty Fast-K weighs approx. 135–150 kg/m <sup>2</sup> @ 75mm thickness.		

Detailed application instructions are available upon request. Model specifications are also available for various other screed configurations. Please consult Flowcrete Technical Advisors.

## Installation Service

The installation can be carried out by an Isocrete Fast-K Screed licensee with a documented quality assurance scheme. Obtain details of our licensed contractors by contacting our customer service team or enquiring via our website [www.flowcrete.co.uk](http://www.flowcrete.co.uk).

## Smoothing Compounds

Isocrete Fast-K Screed is generally suitable to receive floor finishes direct. Damage to the surface of unprotected screeds may mean that a smoothing compound is necessary. However, it should be noted that the applicators of modern thin flooring will often recommend a smoothing compound on even well finished semi-dry screeds.

<b>If smoothing compound required:</b>	
<b>Primer</b>	Isocrete Primer @ 0.05 kg/m <sup>2</sup>
<b>Smoothing compound:</b>	Isocrete 1500 (3mm) @ 5.1 kg/m <sup>2</sup>

## Residual Moisture Content

Before floor finishes are laid, the moisture content of the screed should be checked by the Main Contractor. BS8203 recommends a maximum of 75% RH prior to the installation of moisture sensitive finishes. Moisture in the base will impede the drying of the screed. A damp proof membrane (DPM) is required on ground floors and may be required on new concrete slabs to seal in excess construction moisture in the base. For unbonded and floating screeds, a DPM may be specified between the base slab and the screed. For bonded screeds, M-Bond Extra epoxy resin combined DPM and bonding agent may be used. Note that Isocrete Polymer 70 and grout will introduce water. For the shortest drying times, bond with M-Bond epoxy bonding agent.

## Important Notes

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages. Please review warranty in detail before installing the products.

Flowcrete's products are guaranteed against defective materials and manufacture and are sold subject to its standard Terms and Conditions of Sale, copies of which can be obtained on request. Any suggested practices or installation specifications for the composite floor or wall system (as opposed to individual product performance specifications) included in this communication (or any other) from Flowcrete UK Ltd constitute potential options only and do not constitute nor replace professional advice in such regard. Flowcrete UK Ltd recommends any customer seek independent advice from a qualified consultant prior to reaching any decision on design, installation or otherwise.

System Datasheet written for Flowcrete UK Ltd. Please consult Technical Team in your own country region for specific details. [13/02/19, 01 UK]